Comparison of Dipolar, H-Bonding, and Dispersive Interactions on Gelation Efficiency of Positional Isomers of Keto and Hydroxy Substituted Octadecanoic Acids

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In this work, we report the gelation behavior of a series of oxooctadecanoic acids (n-KSA), which are easily synthesized from their respective n-HSA (Chart 1). The KSA have no chiral centers, and their keto-keto dipolar interactions are expected to be much weaker than the H-bonding interactions experienced by their racemic n-HSA analogues—a better basis for comparison than the enantiomerically pure n-HSA—but industry.35,36 The racemic mixture of enantiomers of 12-HSA also forms gels,37 although much less efficiently than the enantiopure form. The difference between the two can be traced to the nature of their aggregates in the gels: optically pure 12-HSA forms fibrils, whereas the racemate forms platelets, which are more difficult to transform into strong 3D networks.38 Also, the self-assembly and gelation of positional isomers of racemic hydroxyoctadecanoic acids (n-HSA), in which the position of the hydroxy group is unchanged but the ketooctadecanoic acids (n-KSA) are compared in a wide range of liquids. The gelation efficiencies of structurally simple, low molecular-mass gelators is reported. Thus, the gelation abilities of a series of positional isomers of keto and hydroxy substituted octadecanoic acids (n-KSA) are compared in a wide range of liquids. The gelation efficiencies of structurally simple, low molecular-mass gelators is reported.

Low-molecular-weight organogelators (LMOGs) have received considerable interest during the past few years.1−10 They afford insights into one-dimensional (1D) and 3-dimensional (3D) assembly processes, as well as providing many realized and potential applications in fields such as drug delivery,11−14 tissue engineering,15−17 sytheses of nanomaterials and devices,18−24 sensing,25 and soft lithography.26 LMOGs self-assemble frequently into 3D fibrillar networks (SAFINs) as a consequence of a variety of noncovalent interactions, such as London dispersion forces, van der Waals forces, hydrogen bonding (H bonding), and electrostatic and interfacial attractions or repulsions.27−29 Among the 1D units, other than fibrillar objects which have been observed for the self-assembly, are platelets (which are 2D on the micrometer scale) and nanotubes. The 3D networks, formed when the aggregates interact, are able to entrap and immobilize large volumes of the liquid components by surface tension and capillary forces.30

(R)-12-Hydroxyoctadecanoic acid (or (R)-12-hydroxystearic acid; (R)-12-HSA) is a naturally occurring molecule that can be extracted in large quantities from castor beans.31 12-HSA and several of its related salts are known to form gels in a variety of organic liquids,32−34 and semisolid dispersions of lithium salts of 12-HSA in oils have been used in the lubrication industry.35,36 The racemic mixture of enantiomers of 12-HSA also forms gels,37 although much less efficiently than the enantiopure form. The difference between the two can be traced to the nature of their aggregates in the gels: optically pure 12-HSA forms fibrils, whereas the racemate forms platelets, which are more difficult to transform into strong 3D networks.38 Also, the self-assembly and gelation of positional isomers of racemic hydroxyoctadecanoic acids (n-HSA), in which the position of the hydroxy group is unchanged but the ketooctadecanoic acids (n-KSA) are compared in a wide range of liquids. The gelation efficiencies of structurally simple, low molecular-mass gelators is reported.

ABSTRACT: A systematic study of the importance of functional group position and type on the gelator efficiencies of structurally simple, low molecular-mass gelators is reported. Thus, the gelation abilities of a series of positional isomers of keto- and hydroxy-substituted octadecanoic acids (n-KSA) and n-HSA (Chart 1) are compared in a wide range of liquids. The gelation efficiencies of structurally simple, low molecular-mass gelators is reported.

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stronger than the London dispersion forces between two CH₂ groups on octadecanoic acid [stearic acid (SA)], the parent molecule with no substituent along the alkyl chain. Typical intermolecular H-bonding interactions can be >10 kcal/mol, whereas dipole–dipole forces are usually <3 kcal/mol and London forces amount to no more than 2 kcal/mol. However, calculations indicate that properly oriented carbonyl–carbonyl dipolar interactions with ca. 3 Å intergroup C–O separations can be worth >5 kcal/mol, nearly as stabilizing as many H bonds. Of course, changes in molecular volumes and conformations caused by the keto and hydroxy groups must be considered along with these attractive interactions when assessing the influence of the various functional groups on their ability to affect aggregation and gelation. From the incremental method of Bondi, the group volumes of CH₄, CH(OH), and C=O are 10.23, 14.82, and 11.70 cm³/mol, respectively. Thus, the C=O group is very similar in size to a CH₂, although the C=C–C bond angles at the point of substitution differ. In fact, the disturbing influence of the group with the largest group volume, CH(OH), can be most easily offset by H-bonding attractions.

With consideration of these factors, albeit qualitatively, this investigation allows the relative strengths of interactions by methylene–methylen (i.e., London dispersion forces), hydroxy (i.e., H bonding), and keto (i.e., dipole–dipole forces) groups along the alkyl chain of SA to be compared in a rational manner with regard to their self-assembly and action as LMOGs. The gels have been characterized by polarizing optical microscopy, X-ray diffraction, and rheology measurements. The gelation behaviors of 1:1 mixtures of n-KSA and n-HSA have also been investigated to determine whether cocrystals can be made and, if so, their relative abilities to promote gelation.

**EXPERIMENTAL SECTION**

**Materials.** (R)-12-Hydroxystearic acid, the e-enantiomer (Arizona Chemical), was purified by 3 recrystallizations from a 1:19 ratio of ethyl acetate:hexane to yield a white solid, mp 78.5–81.5 °C (lit 78.5–80.8 °C). The other n-HSA, 8-hydroxyoctadecanoic acid, 10-hydroxyoctadecanoic acid, and 14-hydroxyoctadecanoic acid are racemic and were available from a previous study. Methyl 12-oxooctadecanoate (Arizona Chemical), mp 48.5–52 °C (lit 57.1 °C) was used as received in subsequent syntheses. Acetone (Sigma-Aldrich, HPLC grade), Na₂Cr₂O₇·2H₂O (J.T. baker, >99%), conc. H₂SO₄ (Mallinckrodt, >95%), dimethyl sulfoxide (DMSO, Fischer, 99.9%), KOH (Sigma-Aldrich), and ethanol (The Warner Graham Company, 190 proof) were used as received.

**Syntheses.** 12-HSA (3.0 g, 10 mmol) was added to a stirred solution of Na₂Cr₂O₇·2H₂O (2.10 g, 7.00 mmol) in DMSO (3 mL). Conc. H₂SO₄ (2.00 g, 2.50 equiv) was added dropwise with stirring, maintaining the temperature below 80 °C. The mixture was heated and stirred at 70 °C for 2 h and stirred for an additional 12 h at room temperature. The reaction mixture was poured into ice-cold water, and the solid that precipitated was filtered. The solid was passed through a silica gel column using 1:9 ethyl acetate:hexane as the eluent and finally recrystallized from acetonitrile to obtain 12-oxooctadecanoic acid as a white solid. The other n-KSA were synthesized by similar methods.

8-KSA. Yield: 64%. Mp: 78.9–81.5 °C. ¹H NMR (CDCl₃, 400 MHz): δ 0.86–0.88 (m, 3H, 3H), 1.26–1.63 (m, 24H), 2.32–2.33 (m, 6H). Elemental analysis: Calcd %, C 72.48, H 11.40; Obsd %, C 72.30, H 11.79.

10-KSA. Yield: 29%. Mp: 78.9–81.8 °C. ¹H NMR (CDCl₃, 400 MHz): δ 0.89–0.92 (m, 3H, 3H), 1.26–1.62 (m, 24H), 2.32–2.33 (m, 6H). Elemental analysis: Calcd %, C 72.48, H 11.40; Obsd %, C 72.91, H 11.56.

12-KSA. Yield: 26%. Mp: 79.1–81.7 °C (lit value 78.7–81.4 °C). ¹H NMR (CDCl₃, 400 MHz): δ 0.89–0.92 (m, 3H), 1.27–1.61 (m, 24H), 2.33–2.34 (m, 6H). IR (KBr, cm⁻¹): 2914, 2849, 1696, 1469, 1440, 1381, 1341, 1294, 1273, 1209, 1130, 1073, 1025, 992, 919, 861, 830, 719, 685, 625. Elemental analysis: Calcd %, C 72.48, H 11.40; Obsd %, C 72.41, H 11.70.

14-KSA. Yield: 30%. Mp: 79.8–81.6 °C. ¹H NMR (CDCl₃, 400 MHz): δ 0.86–0.89 (m, 3H, 3H), 1.27–1.64 (m, 24H), 2.32–2.34 (m, 6H). Elemental analysis: Calcd %, C 72.48, H 11.40; Obsd %, C 72.38, H 11.66.

**Instrumentation.** ¹H NMR spectra in CDCl₃ using tetramethylsilane as the internal standard, were recorded on a Varian 400 MHz spectrometer by averaging 256 FIDs and were analyzed with Varian J. IR spectra were recorded on a Perkin-Elmer Spectrum One Fourier-transform-infrared (FT-IR) spectrometer. Elemental analyses were carried out on a Perkin-Elmer PE2400 microanalyzer using anatase as a calibration standard; reported values are averages of 3 measurements. Melting points and polarizing optical micrographs (POMs) were acquired using a Leitz 585 SM-LUX-POL microscope equipped with crossed polarizers, a Leitz 350 heating stage, and a Photometrics CCD camera interfaced to a computer, and an Omega HHF-932 Microprocessor thermocouple connected to a J-K-T thermocouple. The samples for POM were flame-sealed in 0.4 or 0.5 mm path length, flattened Pyrex capillary tubes (VitroCom) heated to their solution/sol phase in a boiling water bath and cooled in a slow or fast cooling process (defined later under Gelation and Gel Melting Temperature Measurements).

Powder X-ray diffraction (XRD) patterns of samples sealed in 1 mm glass capillaries (W. Müller, Schönwalde, Germany) were obtained on a Rigaku R-AXIS image plate system with Cu Kα X-rays (λ = 1.54 Å) generated by a Rigaku generator operating at 40 kV and 30 mA with the collimator at 0.5 mm (to obtain 0.5 mm diameter beams of X-rays). Data processing and analyses were performed using the Materials Data JADE (version 5.0.35) XRD pattern processing software. Diffraction data were collected for 2 h for neat powders and 10 h for gels. Diffraction data of the solvents used for measuring the XRD of the gels were also collected for 10 h and then were subtracted empirically from the diffractograms of the gels.

Differential scanning calorimetry (DSC) measurements were made using a TA Instruments model Q2000 calorimeter. Neat samples (~2–5 mg) were sealed in Tzero aluminum pans, heated to 100 °C for 2 min, and cooled at 5 °C/min to 25 °C. After 5 min at this temperature, the samples were heated at 10 °C/min to 100 °C. Organogel samples (~7–11 mg) were sealed in Tzero aluminum pans, heated at 100 °C, and then cooled to 25 °C at a rate of 5 °C/min for three heating–cooling cycles.
Rheological measurements were performed on an Anton Paar Physica MCR 301 rheometer equipped with Peltier temperature-controlled parallel plates (25 mm diameter, 0.5 mm gap) and a solvent trapping device (to minimize evaporation of the liquid during measurements). Data were collected using Rheoplus/32 Service version 3.10 and analyzed to obtain the storage modulus \( G' \) (a measure of elasticity) and loss modulus \( G'' \) (a measure of viscosity), as a function of time. The sol–gel transformation was performed in situ between two 25 mm (diameter) plates with a gap of 0.5 mm. Initially, an aliquot of gel was placed on the lower plate (heated at 80 °C), and the upper plate was lowered. The plates where heated to 90 °C and kept at that temperature for 2 min. Then, the system was cooled to 25 °C at a rate of 5 °C/min. Three aliquots of each sample were run. Some samples in glass tubes that did not form gels when shaken by hand were sonicated for about 1 min by placing them in a water bath in a Branson model 1210 sonicator. None formed a gel after this procedure (vide infra).

**Gelation and Gel Melting Temperature Measurements.** Gel melting temperatures were determined by the inverse flow method (i.e., the temperature ranges over which a gel fell under the influence of gravity when inverted in a sealed glass tube (5 mm i.d.) that was placed in a water bath, which was heated from room temperature at ca. 1.5 °C/min). The initial gelator concentrations were 5%; throughout, % concentrations are in gelator weight/liquid weight ratios. Then, small weighed aliquots of the liquid component were added incrementally until no gel was evident by the falling drop method (i.e., heating slowly an inverted sample in a sealed tube and noting the range over which the gel begins and then completely falls) at room temperature. After the addition of each liquid aliquot, the tube was resealed and the gel was rerun as explained above.

Both slow- and fast-cooling protocols were used to convert the hot solutions/sols to gels. In the slow-cooling protocol, weighed amounts of a n-KSA and a liquid in a sealed tube were heated in a water bath until the LMOG dissolved completely (i.e., a transparent sol was formed), the heating unit was removed, and the sol was cooled at a nonlinear rate (~50 °C/h) in the water bath until it reached room temperature. In the fast-cooling protocol, the hot sol, prepared as before, was immediately placed in an ice bath for several minutes. In both cases, the sol was kept at the elevated temperature for about 2 min and then allowed to cool without any mechanical agitation.

## RESULTS AND DISCUSSION

### Gelation Behavior

Screening studies of the gelating ability of 5% of the n-KSA were conducted in a wide range of organic liquids (Table 1). The phase designations are based on qualitative visual assessments. Data for critical gelator concentrations (CGCs) are collected in Table 2; they will be discussed later. All of the n-KSA were insoluble in water even at its boiling point, and very similar results were obtained with the slow- and fast-heating protocols (vide ante). In those samples where partial gelation or precipitation was observed, they were sonicated at room temperature for about 1 min, heated to 90 °C until a clear sol was observed, and then cooled to room temperature by both the slow- and fast-cooling methods. This procedure led to the same final morphologies as found without sonication: no gels were formed.

Packing within fibers of a SAFIN is controlled by a balance among physical interactions, such as London dispersion forces, intermolecular H bonding, electrostatic forces, and π–π stacking. The only important stabilizing interaction available within the fibers of n-alkanes is London dispersion forces. Because each CH2/CH2 interaction is worth ~2 kcal/mol, their sum within lamellae of long n-alkanes is substantial, allowing the network to immobilize liquids. Stearic acid (SA) offers additional interactions from H bonding between carboxylic acid groups within the LMOG assemblies. In that regard, when cooled below a characteristic temperature \( T_g \), solutions of relatively high concentrations of long-chained saturated fatty acids and their salts are known to form gelatinous materials with fibrous structures. However, at 2% concentrations of SA, none of the samples with decane, silicone oil, CCl4, toluene, or acetonitrile as the liquid produced a gel. The introduction of a hydroxyl group along the alkyl chain of SA, as in n-HSA, can change the gelating ability of an LMOG enormously. In the most impressive indirect structural determination of LMOG packing in gels, Terech et al. found that X-ray diffractograms of the organogels, aerogels, and crystalline powders of either chiral or racemic 12-HSA have almost the same structural features. Unfortunately, a single crystal X-ray analysis of neither chiral nor racemic 12-HSA could be obtained. However, peaks in the XRD pattern that characterize the crystalline nature of the network structure could be correlated with X-ray diffractograms of structurally related compounds, such as SA, whose single crystal structures are known. Subsequent studies by Rogers and co-workers demonstrated that the plateletlike and fibrilike aggregates of racemic and enantiopure n-HSA can be traced to subtle differences in the modes of the hydroxy–hydroxy interactions.

As expected on the basis of the relative strengths of potential H-bonding and dipolar keto-group interactions, the optically

<table>
<thead>
<tr>
<th>LMOG</th>
<th>mineral oil</th>
<th>silicone oil</th>
<th>decane</th>
</tr>
</thead>
<tbody>
<tr>
<td>8-KSA</td>
<td>3.2</td>
<td>1.2</td>
<td>3.8</td>
</tr>
<tr>
<td>10-KSA</td>
<td>2.9</td>
<td>1.6</td>
<td>3.6</td>
</tr>
<tr>
<td>12-KSA</td>
<td>2.5</td>
<td>1.4</td>
<td>3.7</td>
</tr>
<tr>
<td>14-KSA</td>
<td>0.6</td>
<td>1.1</td>
<td>3.9</td>
</tr>
<tr>
<td>1:1 8-KSA:10-HSA</td>
<td>2.9</td>
<td>1.0</td>
<td></td>
</tr>
<tr>
<td>1:1 10-KSA:12-HSA</td>
<td>2.4</td>
<td>1.2</td>
<td></td>
</tr>
<tr>
<td>1:1 12-KSA:14-HSA</td>
<td>1.9</td>
<td>1.0</td>
<td>3.1</td>
</tr>
<tr>
<td>1:1 14-KSA:14-HSA</td>
<td>1.7</td>
<td>0.9</td>
<td></td>
</tr>
</tbody>
</table>
pure n-HSA are more efficient gelators than the n-KSA.\textsuperscript{45,48} For example, 2\% (R)-12-HSA can gelate a large number of organic liquids,\textsuperscript{55} but 2\% 12-KSA can gelate only silicone oil, mineral oil, and n-decane (of the liquids examined). In general, the gels of the n-HSA are stronger than those of the corresponding n-KSA (using CGCs, temperatures of gelation, and diversity of liquids gelated at the same concentrations as the criteria). These results follow the strengths of the 3D network formed by n-KSA and n-HSA based upon their heats of melting from DSC measurements.

Although both the n-KSA and n-HSA experience lipophilic interactions along their long alkyl chains, the 3D networks of the n-HSA can, in principle, derive additional strength from the H-bonding interactions between hydroxyl groups that are not matched in strength by the dipole–dipole keto-group interactions in the n-KSA. Of the CGC values for the gels formed by the n-KSA (Table 2), those with silicone oil are the lowest (implying that they are also the strongest). Also, all of the n-KSA gels with silicone oil and mineral oil near the CGCs were translucent at room temperature.

To investigate further the effect of H bonding on the efficiency of gelation, 1:1 mixtures of 5\% total gelator concentrations of 12-HSA and 12-KSA were examined in water and some organic solvents. A new complex, formed by the mixture, gelated only decane, mineral oil, and silicone oil completely (opaque gels). When these samples, although only partially gelated, were sonicated as described in the Experimental Section, they remained either partial gels or precipitates.

**Morphology.** The appearances of the SAFINs of 5\% n-KSA gels in n-decane (Figure S1 of the Supporting Information) and in mineral oil (Figure 1) at the micrometer spatial range depended on the protocol for cooling the sols. Larger spherulites were observed after the solutions/sols were treated by the slow-cooling protocol.\textsuperscript{53–56} Generally, fast cooling results in a higher degree of super saturation and faster nucleation and growth (resulting, here, in short fibers or small spherulites), whereas the slow-cooled gels are composed of long, rodlike fibers.\textsuperscript{50} Previously, we determined that the networks of racemic 12-HSA (as well as the other racemic n-HSA) in mineral oil consist of platelets, whereas (R)-12-HSA forms fibers.\textsuperscript{48–56} By contrast, the n-KSA, with no chiral centers, provide only fibrous structures upon slow cooling and spherulitic objects upon fast cooling of their solutions/sols. Furthermore, the POM images of the gels in n-decane are similar in appearance to the gels in mineral oil (Figure 1). On the basis of the observations that homochiral interactions among OH groups of chiral n-HSA lead to an extended secondary stabilizing network (and assist the formation of long fibers), while the orientations of OH groups of racemic n-HSA do not (and orthorhombic platelets are obtained), we conjecture that the keto–keto interactions among aggregates of the (achiral) n-KSA inhibit the sorts of networks that lead to platelets and allow fiber formation.

X-ray diffraction patterns of the neat powders of the 14-KSA and their 5\% fast-cooled silicone oil and mineral oil gels have been compared (Figure S2 of the Supporting Information). The diffraction peaks of the gels were identified by empirically subtracting the amorphous scattering of silicone oil or mineral oil from the total gel diffractogram.\textsuperscript{44} Unfortunately, attempts to index all of the diffraction peaks and, thereby, to identify the gross natures of the cell packings were unsuccessful. On the basis of the layered packing arrangements of the n-HSA and many of their derivatives,\textsuperscript{45,56} we assume that (except as indicated below) the molecular packing within the n-KSA SAFIN structures are also lamellar and that the lowest angle diffraction peaks correspond to the layer spacings ($d_{nm}$) (Table 3). These distances are compared with the length of the n-KSA, 2.68 nm, calculated in their completely extended conformations at the MM2 level\textsuperscript{57} and adding the van der Waals radii of the terminal atoms. The bilayer thicknesses of the aggregates in the neat n-KSA and in their mineral oil gels are less than twice the extended molecular length. The $d$ values of the corresponding n-HSA positional isomers as neat powders and in mineral oil gels, 4.3–4.8 nm, are smaller than those of the n-KSA, 4.7–4.8 nm. Because the extended molecular lengths of the two families are nearly the same, either the n-
KSA are less interdigitated within bilayers, their long axes are closer to being normal to the layer planes, or they have fewer gauche bends along the chains than do the \( n \)-HSA. Also, it was observed that the thicknesses of the packing units within the fibers of some of the \( n \)-KSA gels in silicone oil are greater than twice the extended molecular length; we assume that the packing arrangements in those gels are different from the lamellar arrangements noted above.

The diffraction pattern of a 1:1 12-KSA:12-HSA mixture was different from that of neat 12-KSA or 12-HSA (Figure 3). The

\[
d \text{ values of the mixture, 12-KSA and 12-HSA, are 4.74, 5.04, and 4.43 nm, respectively. These observations indicate that the mixture is a cocrystal, a new complex rather than a mixture of the individual crystals of 12-KSA and 12-HSA.}
\]

**FT-IR Spectra and Functional Group–Group Interactions.** FT-IR spectra of the mixture and neat components were recorded (Figure S3 of the Supporting Information) in an attempt to decipher the origin of the stability of the new complex. Although it is difficult to dissect the various peaks in the spectral regions of interest, the lower OH stretching frequency of the mixture than that of neat 12-HSA indicates the presence of a new H-bonding mode in the mixture, which probably arises from OH–carbonyl interactions, which are superimposed on the carboxylic acid OH peak.

**Thermal Stability of Gels.** Gel melting temperatures (\( T_g \)), obtained by the falling drop method, are reported in Table 4 for samples with 5% gelator concentrations (i.e., in the “plateau” regions, where the 3D networks are fully formed). They are nearly independent of the position of the keto group in the \( n \)-KSA investigated (Figure 4) and whether gels were made by the fast- or slow-cooling protocols; only the fast-cooling data are presented. Generally, the \( T_g \) values are slightly higher for gels made by the slow-cooling process. This observation is consistent with the longer fibers found in the SAFINs of slow-cooled gels (vide ante). Although the \( T_g \) values of the gels of 12-KSA in silicone oil and in \( n \)-decane are similar to those of the 12-HSA gels,\(^44\) the \( T_g \) values of the 12-HSA gels with the other liquids investigated were higher, indicating again that the keto–keto interactions in the 12-KSA gels are weaker than the H-bonding interactions among the hydroxyl groups of 12-HSA.  

**Table 3.** Lattice Spacings (\( d \), nm) of Neat \( n \)-KSA (Calcd Length = 2.68 nm) and a 1:1 Ratio of \( n \)-KSA:1-HSA Mixtures and of the SAFINs in Mineral Oil and Silicone Oil Gels (5%) at Room Temperature

<table>
<thead>
<tr>
<th>LMOG</th>
<th>d (nm)</th>
<th>Mineral Oil Gel</th>
<th>Silicone Oil Gel</th>
</tr>
</thead>
<tbody>
<tr>
<td>8-KSA</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>10-KSA</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1:1 10-KSA:10-HSA</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>12-KSA</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1:1 12-KSA:12-HSA</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>14-KSA</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>1:1 14-KSA:14-HSA</td>
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</tbody>
</table>

**Figure 4.** Dependence of \( T_g \) on LMOG concentration in silicone oil gels.

**Table 4.** \( T_g \) (°C) Values of 5% Gels of \( n \)-KSA and a 1:1 Ratio of 12-KSA:12-HSA, Prepared by the Fast-Cooling Protocol, in Different Organic Liquids

<table>
<thead>
<tr>
<th>Solvent</th>
<th>8-KSA</th>
<th>10-KSA</th>
<th>12-KSA</th>
<th>1:1 12-KSA:12-HSA</th>
<th>14-KSA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene</td>
<td>32–34</td>
<td>30–33</td>
<td>30–32</td>
<td>–</td>
<td>31–33</td>
</tr>
<tr>
<td>Toluene</td>
<td>30–31</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Silicone Oil</td>
<td>76–77</td>
<td>77–78</td>
<td>75–76</td>
<td>76–78</td>
<td>74–76</td>
</tr>
<tr>
<td>Mineral Oil</td>
<td>68–70</td>
<td>69–71</td>
<td>69–70</td>
<td>59–60</td>
<td>67–69</td>
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</table>

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Although the $T_m$ values of the gel formed by the 1:1 mixture in $n$-decane and silicone oil are similar to those in 12-KSA, only partial or weak gels were obtained from the mixture in cyclohexane, benzene, and carbon tetrachloride. Thus, the gels with 2 gelator components appear to be very sensitive to the liquid component and are less stable, on average, than the gels prepared from neat 12-KSA; the addition of 12-HSA (and its potentially stronger H-bonding interactions) does not always lead to stronger gels.

**Mechanical Stability of Gels.** The viscoelastic properties at room temperature of the 5% mineral oil and silicone oil gels were investigated by rheology to ascertain the values of the storage modulus ($G'$, a measure of the strength of the gels) and the loss modulus ($G''$, a measure of the tendency of a material to flow under stress) (Table 5). Figures 5 and S3 show plots of $G'$ and $G''$ versus applied strain ($\gamma$) at a constant frequency of 1 Hz. Above a critical strain value ($\gamma_c$, the minimal strain required to partially break the network structure), both $G'$ and $G''$ abruptly decrease. Although $G'$ and $G''$ varied somewhat among 3 runs on different aliquots, the critical strain ($\gamma_c$) and the crossover point at which $G'$ becomes equal to $G''$ did not change.

The general trends of $\gamma_c$ and the crossover points of the silicone oil gels (Figure S4 and Table 5) formed by 8-KSA, 10-KSA, 12-KSA, and 14-KSA indicate that the elasticity and brittleness of the gels increased as the keto group was moved farther from the carboxylic acid group. The critical strain and the crossover values of 5% silicone oil gel formed by 1:1 12-KSA:12-HSA were 0.23% and 3.20%, respectively, and those for the corresponding 12-HSA gels (Figure S5 of the Supporting Information) were 0.47% and 6.43%, respectively; by these criteria, the 12-HSA gel was stronger mechanically than the mixture gel, and it was stronger than the 12-KSA gel whose critical strain is 0.16% and crossover was 3.5%. This progression is expected on the basis of the strengths of intermolecular interactions at the 12-position.

Figure 6 and Figure S6 of the Supporting Information show the variation of $G'$ and $G''$ with frequency at a strain within the linear viscoelastic region (ranging from 0.01 to 0.1%). The observations that both $G'$ and $G''$ vary in a nearly parallel fashion with frequency and that $G'$ remains higher than $G''$ constitute good evidence that the samples are true gels.

**DSC Measurements.** The mean temperature at which a 3D network melts, $T_m$, and the heat associated with that transition have been measured by DSC for gels consisting of 5% $n$-KSA in silicone oil and mineral oil. The thermograms of the neat powders and gels are shown in Figure S7 of the Supporting Information and those of 1:1 $n$-KSA:n-HSA mixtures (powder and gel) are in shown Figures S7 and S8 of the Supporting Information. For comparison purposes, the normalized enthalpies of the transitions are listed in Table 6 to the heats associated with the melting of the neat gelators. The values reported are averages of data from second and third heating and cooling thermograms in order to avoid possible complications if the samples are not completely equilibrated initially. As expected, the $T_m$ values of the 3D networks are always lower than the melting temperatures of their neat LMOGs; the liquid assists melting of the 3D gel networks by dissolving the molecules in the fibers over a temperature range. The lower melting

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Table 5. Critical and Crossover Strains of 5% $n$-KSA and a 1:1 Ratio of $n$-KSA:$n$-HSA Gels in Silicone Oil and Mineral Oil at 25 °C

<table>
<thead>
<tr>
<th>LMOG</th>
<th>silicone oil</th>
<th></th>
<th>mineral oil</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>critical strain</td>
<td>crossover</td>
<td>critical strain</td>
<td>crossover</td>
</tr>
<tr>
<td>8-KSA</td>
<td>0.08%</td>
<td>0.67%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1:1 8-KSA:8-HSA</td>
<td>0.10%</td>
<td>2.19%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>10-KSA</td>
<td>0.13%</td>
<td>1.78%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1:1 10-KSA:10-HSA</td>
<td>0.18%</td>
<td>2.27%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>12-KSA</td>
<td>0.16%</td>
<td>3.51%</td>
<td>1.30%</td>
<td>6.93%</td>
</tr>
<tr>
<td>1:1 12-KSA:12-HSA</td>
<td>0.23%</td>
<td>3.20%</td>
<td>1.60%</td>
<td>14.90%</td>
</tr>
<tr>
<td>14-KSA</td>
<td>0.19%</td>
<td>5.79%</td>
<td>0.61%</td>
<td>9.85%</td>
</tr>
<tr>
<td>1:1 14-KSA:14-HSA</td>
<td>0.23%</td>
<td>21.64%</td>
<td>1.07%</td>
<td>31.50%</td>
</tr>
</tbody>
</table>

Figure 5. Dependence of $G'$ and $G''$ on applied strain for 5% 12-HSA, $n$-KSA, and a 1:1 ratio of $n$-KSA:$n$-HSA gels in mineral oil at an oscillation frequency of 1 Hz and 25 °C.

Figure 6. Dependence of $G'$ (●) and $G''$ (○) on frequency for 5% 12-HSA, $n$-KSA, and 1:1 $n$-KSA:$n$-HSA gels in mineral oil at 25 °C.

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G' and G'' versus applied strain ($\gamma$) at a constant frequency of 1 Hz. Above a critical strain value ($\gamma_c$, the minimal strain required to partially break the network structure), both G' and G'' abruptly decrease. Although G' and G'' varied somewhat among 3 runs on different aliquots, the critical strain ($\gamma_c$) and the
temperature of the gel in mineral oil than in silicone oil indicates that the LMOGs are more easily dissolved in mineral oil. Consistent with our hypothesis that the liquid component aids in melting the 3D networks by dissolving the gelators, the melted oil showed lower melting (on heating) and crystallization (on cooling) temperatures, as well as smaller normalized enthalpies than those of the neat solid LMOGs.

The melting temperatures of gels of 2% n-HSA in mineral oil, 70–75 °C,56 were comparable to those of the analogous n-KSA gels (70–73 °C) and higher than those of the 1:1 ratio of n-KSA:n-HSA gels (61–63 °C). Also, the enthalpies of melting of the n-KSA gels were much lower than those of the comparable n-HSA gels.56 Again, these differences can be attributed most easily to the stronger hydroxy−hydroxy interactions within the SAFIN structures of the n-HSA mineral oil gels. Although 1:1 n-KSA:n-HSA mixtures do provide opportunities for stronger hydroxy-keto (than keto−keto) interactions, their extent is limited primarily to pairs of neighboring molecules (assuming an alternating arrangement of n-KSA and n-HSA molecules within a fiber). In addition, placing the n-KSA and n-HSA molecules next to each other in a mixture probably creates a substantial disturbance to local packing because the melting temperatures of even the n-KSA gels are higher than those of the mixture gels.

### CONCLUSIONS

The stronger functional group interactions among the keto group of the n-KSA enhance their gelating properties with respect to octadecanoic acid (SA) but not as well as does the introduction of a more polar hydroxyl group in the n-HSA series. This progression of LMOG efficiencies was expected based on the energetics of the interactions between pairs of −CH=, =C==O, and −CH(OH)− groups. The SAFINs of the gels provide one manifestation of the macroscopic differences between the n-KSA and n-HSA gels: elongated fiberlike aggregates of the achiral n-KSA LMOGs were formed by slow-cooling their so1 phases, whereas spherulitic structures were obtained by fast-cooling the so1s; regardless of the cooling protocol for the mineral oil so1s, the networks of gels with racemic n-HSA consisted of platelets, whereas those of (R)-12-HSA were fibers.56 However, the n-KSA formed true gels, albeit very weak ones.

The position of the keto functionality along the n-KSA chain, between n = 8 and n = 14, has little effect on the range of liquids gelated and the CGC (Table 2) and thermal stability (Table 6) of the gels. Similar trends were observed previously in the racemic n-HSA series as long as n was 6 or larger; the CGC values were found to be ca. 1.9 wt % for 6-HSA, 8-HSA, and 10-HSA and ca. 1.7 wt % for 12-HSA and 14-HSA.66 Thus, placing the strongly interacting functional group, be it hydroxy or keto, closer to the carboxylic head of the molecule diminishes its stabilizing influence on its gels. From these trends, we can conclude that the conformational liability of the long alkyl chains, “pinned” at one molecular end in their aggregates by the carboxylic acid groups, are attenuated by even a keto group near the midpoint of the molecules. However, the presence of both keto- and hydroxy-containing molecules in the same aggregate causes a greater disturbance than the stabilizing influence: the packing in the immediate vicinity of the groups must be more disorganized than in the neat LMOG assemblies.

Attempts to discern the specific nature of these interactions by infrared spectroscopic and X-ray diffraction methods were of limited success. Although it is clear that the purported interactions are occurring, it is not possible to quantify their nature with the data in hand; in future experiments, perhaps a greater level of insights will be forthcoming with a synchrotron source for additional diffractions studies which is able to separate the contributions to the overall stability of the gels of group−group interaction energies and structural effects caused by the group volumes. However, even with the data in hand, it is clear that the molecular packing arrangements in the neat n-KSA and in their gel fibers are different in most of the samples examined; polymorphism in LMOGs is well-established in many other LMOGs.1,47

The results demonstrate the importance of the nature and the position of a keto or hydroxyl functional group along the 18-carbon atom chain of the parent molecule, octadecanoic acid, a very poor LMOG. They should be very useful to those interested in designing new or better LMOGs because the structures of the SA, n-HSA, and n-KSA are simple, containing no more than 2 functional groups on an n-alkane frame, and the structural variations have been systematic.

The influence of simple structural derivatizations of the carboxylic acid group of the n-KSA and n-HSA on their gelation abilities will be investigated in the future.

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Table 6. Melting Temperatures ($T_m$, °C), Crystallization Temperatures ($T_c$, °C), and Normalized Enthalpies ($\Delta H$, J g$^{-1}$) of 5% LMOG in Silicone Oil and Mineral Oil Gels and Neat Solids during Their Heating and Cooling Cycles, from DSC Thermograms

<table>
<thead>
<tr>
<th>LMOG</th>
<th>silicone oil gel</th>
<th>mineral oil gel</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>powder heating</td>
<td>cooling</td>
</tr>
<tr>
<td></td>
<td>$T_m$</td>
<td>$\Delta H$</td>
</tr>
<tr>
<td>8-KSA</td>
<td>83.4</td>
<td>4270</td>
</tr>
<tr>
<td>10-KSA</td>
<td>81.1</td>
<td>4280</td>
</tr>
<tr>
<td>12-KSA</td>
<td>80.4</td>
<td>2680</td>
</tr>
<tr>
<td>14-KSA</td>
<td>82.3</td>
<td>3340</td>
</tr>
<tr>
<td>1:1 8-KSA: 8-HSA</td>
<td>71.6</td>
<td>3230</td>
</tr>
<tr>
<td>1:1 10-KSA: 10-HSA</td>
<td>75.5</td>
<td>4280</td>
</tr>
<tr>
<td>1:1 12-KSA: 12-HSA</td>
<td>73.5</td>
<td>2910</td>
</tr>
<tr>
<td>1:1 14-KSA: 14-HSA</td>
<td>67.9</td>
<td>3400</td>
</tr>
</tbody>
</table>

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ASSOCIATED CONTENT

Supporting Information

Gelation behavior, POM images, XRD of neat powders, FT-IR spectra, dependence of \( G' \) and \( G'' \) on applied strain, dependence of \( G' \) and \( G'' \) on frequency, and DSC thermograms. This material is available free of charge via the Internet at http://pubs.acs.org.

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REFERENCES

(57) The molecular lengths of the n-KSA were calculated using the MM2 program of CS Chem3D Std software.